



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - IS 13505 Grade 3

Standard Specification for Centrifugally Cast High Alloy Steel and Nickel Base Tubing for Pressure Application at High Temperature

Group - Ferrous Stainless Steel Alloys

Sub Group - IS 13505 Centrifugally Cast High Alloy Steel and Nickel Base Tubing for Pressure Application at High Temperature

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	Solution Annealing	
Silicon	Si %	2.000 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	18.000 - 21.000		
Nickel	Ni %	9.000 - 12.000		
Niobium	Nb %	0.080 - 1.000		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	480 min.
-	-	-	Yield Strength in Mpa	205 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A743 CF8C	ASTM	USA	Casting
A 744 CF8C	ASTM	USA	Casting
GX5CrNiNb 19-11	DIN	Germany	Casting
1.4552	EN	European Union	Casting
347 C 17	BS	British	Casting
SCS 21	JIS	Japan	Casting
SA 351 CF8C	ASME	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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